

SABIC FOAM AND LIGHTWEIGHT SOLUTIONS

PORTFOLIO OVERVIEW

CHEMISTRY THAT MATTERS™

SABIC® LDPE FOAM SOLUTIONS

SABIC® LDPE (Low Density Po yethylene) is designed with characteristics that are determined by customers' requirements for the foaming extrusion process and their applications. A wide range ofdedicated foamable LDPE products in the portfolio enables customers to address their main challenges with the best results.

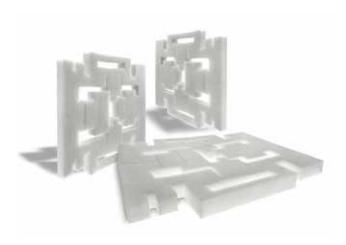


GENERAL VALUE PROPOSITIONS OF SABIC® LDPE RESIN:

- Quality consistency
- Improved productivity
- Security of supply
- Less scrap and total cost saving

TYPICAL APPLICATIONS

- Packaging
- Construction
- Automotive
- Footwear, Sports and Leisure



SABIC SOLUTIONS

- SABIC® LDPE
- SABIC® LDPE UMS (Ultra Melt Strength)

CHARACTERISTICS

- Good processibility
- Dimensional stability
- Excellent foamability
- High purity
- High melt strength
- Good batch-to-batch consistency

SABIC® LDPE PRODUCT PORTFOLIO

GRADES	DENSITY	MFR	ANTIBLOCK & SLIP	FOAMING PROCESS		
SABIC® LDPE UMS - ULTRA MELT STRENGTH						
1905U0	919	5.0	no	Extrusion		
2202U0	922	1.9	no	Extrusion		
SABIC® LDPE						
2004CX3	920	4.6	yes	Extrusion with crosslinking		
2102X0	921	1.9	no	Batch ; Extrusion with and without crosslinking		
2102X3	921	2.5	yes	Extrusion		
2402CX0	924	2.0	no	Batch ; Extrusion with crosslinking		
2601X1	926	0.65	yes	Extrusion		
2602X1	926	1.5	yes	Extrusion		
HP2024JDF	924	2.0	yes	Extrusion		
HP2024NDF	924	2.0	no	Batch ; Extrusion with and without crosslinking		
HP0824NDF	924	0.8	no	Batch ; Extrusion with and without crosslinking		
HP2022NDF	922	2.0	no	Batch ; Extrusion with crosslinking		

Typical propertyConditionStandardUnitDensityISO 1183 (A)kg/m³MFR190°C, 2.16kgISO 1133dg/min

SABIC® POLYSTYRENE FOAM SOLUTIONS

SABIC® EPS (Expandable Polystyrene) and SABIC® PS are designed with characteristics that are determined by our customers' requirements for the foaming process and their applications. The SABIC® EPS foam product portfolio includes both flame retardant and standard grades with a wide bead size range from 0.4 - 0.25mm. The SABIC® PS foam product portfolio includes medium to low MFI PS that enable our customers to address their challenges with outstanding results.



GENERAL VALUE PROPOSITIONS OF SABIC® EPS AND SABIC® PS RESINS:

- Consistent quality
- Improved productivity
- Security of supply

TYPICAL APPLICATIONS

- Packaging
- Construction
- Consumer goods

SABIC SOLUTIONS

- SABIC® EPS
- SABIC® PS
- Excellent foamability



- Good processability
- Good dimensional stability
- Excellent foamability



SABIC® POLYSTYRENE PRODUCT PORTFOLIO

GRADES		BEAD DIAMETER	DENSITY	APPLICATIONS	
SABIC® EPS Standard Gra	des				
EPS 452		0.4 – 0.8	18 – 35	Fast cycle molding of articles with a wall thickness of less than 10 mm	
EPS 552		0.6 – 1.1	17 – 30	Fast cycle shape molding for e.g. boxes and industrial packaging	
EPS 652		0.9 – 1.4	16 – 25	Fast cycle, thick wall shape molding, medium/low density molding	
EPS 763		1.2 – 2.5	15 – 20	Fast cycle low density block molding	
SABIC® EPS Flame Retarda	ant Grad	es			
EPS 450FF		0.4 – 0.8	18 – 35	Molding of thin-walled (5 – 10 mm) articles	
EPS 550FF		0.6 – 1.1	16 – 30	Standard block molding	
EPS 650FF		0.9 – 1.4	15 – 25	Medium and low density block molding Thick wall contour shape molding	
EPS 760FF		1.2 – 2.5	15 – 20	Fast cycle low density block molding	
GRADES	MFR	VICAT	HDT	APPLICATIONS	
SABIC® PS GENERAL PURPOSE GRADES					
PS 155	7	102	100	Medium flow GPPS grade for foam extrusion, e.g. insulation boards.	
PS 160	3.3	104	100	High molecular weight GPPS grade for foam extrusion, e.g. insulation boards and food packaging	

Typical property	Condition	Standard	Unit
Density	One pass pre-expansion		kg/m³
Bead diameter		SABIC-020	mm
MFR	200°C, 5kg	D-1238	dg/min
Vicat		D-1525	°C
HDT		D-648	°C

SABIC® PP-UMS FOAM SOLUTION

Close collaboration with our partners in the value chain has enabled SABIC to build up a large bank of knowledge on foaming technologies, and to develop a dedicated, diverse global foam portfolio, applicable in almost all industrial applications. SABIC is adding to this portfolio with SABIC® PP-UMS (Ultra Melt Strength) resin-a completely new generation of high melt strength foamable polypropylenes.

SABIC® PP-UMS HAS A MELT STRENGTH >65 cN, ENABLING AN UNPRECEDENTED LEVEL OF LIGHTWEIGHTING



TYPICAL APPLICATIONS

- Automotive
- Packaging
- Consumer goods

GENERAL VALUE PROPOSITIONS OF SABIC® PP-UMS:

- Pure and clean designed for meeting stringent industry requirements Lowest VOC-FOG values
- Thermal and mechanical properties offers a wide range of foam properties eg. improved compression strength
- Efficient processing leading to superior foamability Lower densities possible
- Unprecedented lightweighting enabling design and cost optimization High melt strength allows blending with different blend partners

SABIC® PP-UMS PORTFOLIO

GRADES	DENSITY	MFR	MELT STRENGTH	ANTIBLOCK AND SLIP	FOAMING PROCESS
SABIC® PP-UMS					
561P	905	2.5	≥ 65 cN	no	Extrusion
Typical property Density MFR	Condition 230°C, 2.16kg	Standard Unit ISO 1183 (A) kg/m³ ISO 1133 dg/min			

FORTIFYTM AND COHERETM BUILDING BLOCKS FOAM SOLUTIONS

FORTIFY™ & COHERE™ combine the properties of thermoplastics and elastomers. These grades are designed as low density, high performance modifiers to provide superior flexibility, resilience and compression set properties for multiple foam applications. They can be typically used for all types of foam, produced with chemical blowing agents or physical gases, cross-linked and non cross-linked.



TYPICAL APPLICATIONS

- Footwear
- Sports & Leisure
- Automotive
- Packaging
- Building & Construction

FORTIFY™ and COHERE™ PRODUCT PORTFOLIO

GRADES	DENSITY	MFR	ANTIBLOCK AND SLIP	FOAMING PROCESS
FORTIFY™				
C1055D	857	1.0	no	Batch; Injection; Extrusion – cross linked and non-cross linked
C05075DF	868	0.5	no	Batch; Injection; Extrusion – cross linked and non-cross linked
C11075DF	868	1.0	no	Batch; Injection; Extrusion – cross linked and non-cross linked
C1085	885	1.0	no	Batch; Injection; Extrusion – cross linked and non-cross linked
C5070D	868	5.0	no	Batch; Injection; Extrusion – cross linked and non-cross linked
COHERE™				
8102	902	1.0	no	Batch; Injection; Extrusion – cross linked and non-cross linked
8402	902	3.5	no	Batch; Injection; Extrusion – cross linked and non-cross linked
Typical property	Condition	Stand		
Density MFR	190°C, 2.16kg	ISO 1	(, ,)	

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